

ER TENSION TAP COLLETS



	Part Number	Shank	Square	Tension Stroke	Tap Enters
ER16	TER16U-141-T	0.141	0.110	0.24	1.14
	TER16U-168-T	0.168	0.131	0.24	1.20
	TER16U-194-T	0.194	0.152	0.24	1.20
	TER16U-220-T	0.220	0.165	0.24	1.23
ER20	TER20U-141-T	0.141	0.110	0.25	1.19
	TER20U-168-T	0.168	0.131	0.25	1.25
	TER20U-194-T	0.194	0.152	0.25	1.25
	TER20U-220-T	0.220	0.165	0.25	1.28
	TER20U-255-T	0.255	0.191	0.25	1.31
ER25	TER25U-141-T	0.141	0.110	0.29	1.25
	TER25U-168-T	0.168	0.131	0.29	1.32
	TER25U-194-T	0.194	0.152	0.29	1.32
	TER25U-220-T	0.220	0.165	0.29	1.35
	TER25U-255-T	0.255	0.191	0.29	1.38
	TER25U-318-T	0.318	0.238	0.29	1.44
	TER25U-323-T	0.323	0.242	0.29	1.47
	TER25U-367-T	0.367	0.275	0.29	1.50
ER32	TER25U-381-T	0.381	0.286	0.29	1.50
	TER32U-141-T	0.141	0.110	0.37	1.56
	TER32U-168-T	0.168	0.131	0.37	1.62
	TER32U-194-T	0.194	0.152	0.37	1.62
	TER32U-220-T	0.220	0.165	0.37	1.65
	TER32U-255-T	0.255	0.191	0.37	1.68
	TER32U-318-T	0.318	0.238	0.37	1.75
	TER32U-323-T	0.323	0.242	0.37	1.78
	TER32U-367-T	0.367	0.275	0.37	1.81
	TER32U-381-T	0.381	0.286	0.37	1.81
	TER32U-437-T	0.437	0.328	0.37	1.81
	TER32U-480-T	0.480	0.360	0.37	1.93

Designed for limited “Z” axis tapping applications and live tooling applications

Screws lock onto the flats of the tap



2 screws on TER16 & TER20

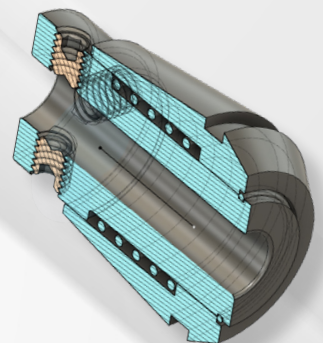


4 screws on TER25 & TER32

Designed to fit all DIN 6499 Eccentric ER Style Nuts



Will not function in compression style nuts



SETS

TER16U TENSION SET4

TER20U TENSION SET5

TER25U TENSION SET9

TER32U TENSION SET11



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