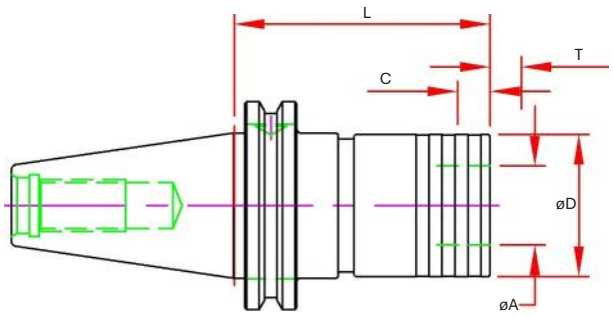
TC - Tension & Compression Holders



Features

- Tension and Compression Stroke for improved tap life
- Pressure Point Mechanism to increase the cutting pressure and ensure a positive start
- Size 3 includes pull to release system to prevent damage from over stroke
- TC Holders are not designed for Coolant Thru
- For use with both RA and TC adapters
    - TC for machines with limited “Z” control
- 2 Piece Design is assembled Straight Shank Tap Holder with End Mill Adapter
- Tapers are ground better than AT3 for optimal T.I.R.





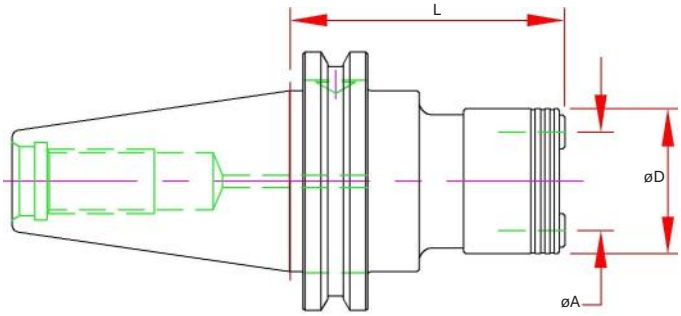
Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L	T Tension	C Comp.
1	BT30-TC1-0433-B	BT30-TC1-0433	Y	#6-9/16	0.75	1.42	4.33	0.30	0.30
2	BT30-TC2-0511-B	BT30-TC2-0511	Y	5/16-7/8	1.22	2.09	5.11	0.49	0.49

RT - Rigid QC Tap Holders



Features

- Body - Coolant Thru Center
- Tapers are ground better than AT3 for optimal T.I.R.
- **For use with RA Adapters Only!**





Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L Projection
1	BT30-RT1-0432-B	BT30-RT1-0432	Y	#6-9/16	0.75	1.34	4.32
2	BT30-RT2-0511-B	BT30-RT2-0511	Y	5/16-7/8	1.22	1.93	5.11