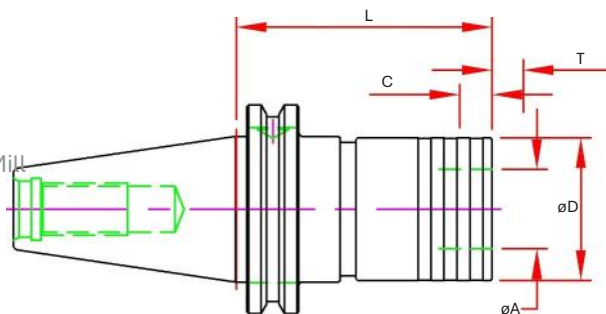


# TC - Tension & Compression Holders

## Features

- Tension and Compression Stroke for improved tap life
- Pressure Point Mechanism to increase the cutting pressure and ensure a positive start
- Size 3 includes pull to release system to prevent damage from over stroke
- TC Holders are not designed for Coolant Thru
- For use with both RA and TC adapters
  - TC for machines with limited "Z" control
- 2 Piece Design is assembled Straight Shank Tap Holder with End Mill Adapter
- Tapers are ground better than AT3 for optimal T.I.R.

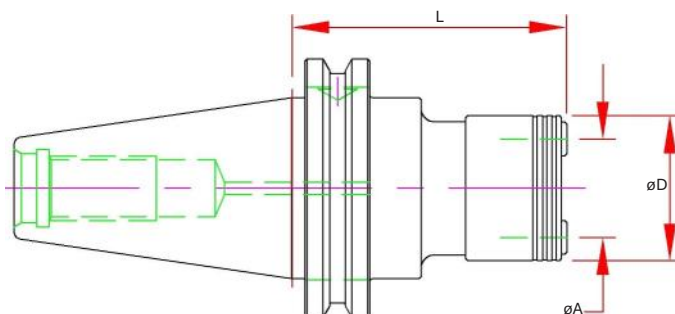


| Size | Dual Contact Spindle Part Number | Standard Spindle Part Number | 2 Piece Design | Capacity   | A    | D    | L    | T<br>Tension | C<br>Comp. |
|------|----------------------------------|------------------------------|----------------|------------|------|------|------|--------------|------------|
| 1    |                                  | CAT40-TC1-59                 |                | #6-9/16    | 0.75 | 1.42 | 2.32 | 0.30         | 0.30       |
| 1    | CAT40-TC1-0333-B                 | CAT40-TC1-0333               | Y              | #6-9/16    | 0.75 | 1.42 | 3.33 | 0.30         | 0.30       |
| 2    |                                  | CAT40-TC2-97                 |                | 5/16-7/8   | 1.22 | 2.09 | 3.82 | 0.49         | 0.49       |
| 2    | CAT40-TC2-0411-B                 | CAT40-TC2-0411               | Y              | 5/16-7/8   | 1.22 | 2.09 | 4.11 | 0.49         | 0.49       |
| 3    |                                  | CAT40-TC3-149                |                | 9/16-1-3/8 | 1.89 | 3.07 | 5.87 | 0.79         | 0.79       |
| 3    | CAT40-TC3-0704-B                 | CAT40-TC3-0704               | Y              | 9/16-1-3/8 | 1.89 | 3.07 | 7.04 | 0.79         | 0.79       |

# RT - Rigid QC Tap Holders

## Features

- Body - Coolant Thru Center
- Tapers are ground better than AT3 for optimal T.I.R.
- **For use with RA Adapters Only!**



| Size | Dual Contact Spindle Part Number | Standard Spindle Part Number | 2 Piece Design | Capacity   | A    | D    | L<br>Projection |
|------|----------------------------------|------------------------------|----------------|------------|------|------|-----------------|
| 1    |                                  | CAT40-RT1-72                 |                | #6-9/16    | 0.75 | 1.34 | 2.83            |
| 1    | CAT40-RT1-0332-B                 | CAT40-RT1-0332               | Y              | #6-9/16    | 0.75 | 1.34 | 3.32            |
| 2    |                                  | CAT40-RT2-91                 |                | 5/16-7/8   | 1.22 | 1.93 | 3.58            |
| 2    | CAT40-RT2-0411-B                 | CAT40-RT2-0411               | Y              | 5/16-7/8   | 1.22 | 1.93 | 4.11            |
| 3    |                                  | CAT40-RT3-130                |                | 9/16-1-3/8 | 1.89 | 2.89 | 5.12            |
| 3    | CAT40-RT3-0574-B                 | CAT40-RT3-0574               | Y              | 9/16-1-3/8 | 1.89 | 2.89 | 5.74            |