End Mill Adapter Screws

- Ground control point for angular locking
- Use holder part number to verify screw size and length



Screw Number	Part Number	End Mill Bore Size	Thread	OD Screw	Length	Hex	Max. Torque ft/lbs
1	SCW-EM01	1/8	#6-32	0.14	0.19	1/16	1
2	SCW-EM02	3/16	#8-32	0.16	0.19	5/64	2
3	SCW-EM03	1/8	#10-32	0.19	0.25	3/32	3
4	SCW-EM04	3/16, 1/4, 5/16, 6mm, 8mm	1/4-28	0.25	0.25	1/8	4
4-BT30	SCW-EM04-BT30	BT30-EM031, 5/16	5/16-24	0.31	0.31	1/8	6
5	SCW-EM05	3/8, 7/16, 10mm	3/8-24	0.38	0.31	3/16	12
6	SCW-EM06	1/2, 12mm, 14mm	7/16-20	0.44	0.37	7/32	17
7	SCW-EM07	5/8, 16mm, 18mm	9/16-18	0.56	0.50	1/4	31
8	SCW-EM08	3/4, 7/8, 20mm	5/8-18	0.63	0.50	5/16	48
9	SCW-EM09	1", 1-1/4 STUB, 25mm	3/4-16	0.75	0.37	3/8	69
10	SCW-EM10	1", 1-1/4, 1-1/2, 25mm	3/4-16	0.75	0.50	3/8	69
11	SCW-EM11	1", 1-1/4, 1-1/2, 32mm	3/4-16	0.75	0.62	3/8	69
12	SCW-EM12	2", 2-1/2	1"-14	1.00	0.47	1/2	125
13	SCW-EM13	2", 2-1/2	1"-14	1.00	0.87	1/2	125

Mill Chuck Preset Screws

- Nylon Coolant Screw w/ O-Ring Standard



Part Number	Description	Hole	O-Ring	Thread	Length	Wrench
ASC-16-40	MC20, 25, 32, 075, 100 & 125 Nylon Coolant	2.50	11mm OD x 2.0mm	M16 x 2.00	40	2.5mm & 5.0mm Hex
ASC-12-30	BT30 - MC20 & MC075 Nylon Coolant	2.50	10mm OD x 1.5mm	M12 x 1.75	30	2.5mm & 5.0mm Hex
ASC-16-18	HSK - MC20, 25, 32, 075, 100 & 125 Nylon Coolant	2.50	11mm OD x 2.0mm	M16 x 2.00	18	2.5mm & 5.0mm Hex