SX Collet Assembly Instructions

Set the small end of the collet remover on the taper



Push down on the collet remover until the slots collapse



Flip the collet over on the tail end



Set the collet nut on the collet



Push down on the collet remover, the collet will expand into the nut



SX Collet Assembly Tool

- Tool is required for assembly and removal of the SX collets from the nut.

NUT SERIES	PART NUMBER
SXN-06H & M	SXR-06
SXN-10H	SXR-10
SXN-10M	SXR-10M
SXN-16S	SXR-16
SXN-25S	SXR-25