RA - Rigid QC Tap Adapters

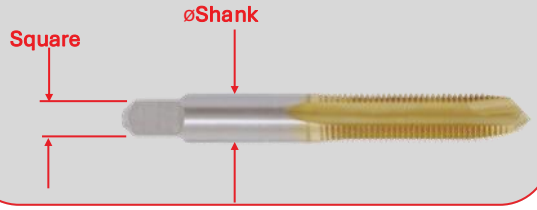


Features:

- Direct Drive for Rigid Tapping
- Bilz Quick Change Compatible
- Push to load / release system for quick tool change

Recommended for use in both RT & TC Tap Holders

Note:
Due to Multiple Standards for Metric Taps, the actual shank and square must be supplied to verify compatibility.



ANSI Tap Size	ANSI Metric	Shank	Shank MM	Square	Square MM	SIZE 1	SIZE 2	SIZE 3
#0 - #6	M1.6	0.141	3.58	0.110	2.79	RA1U-0141		
#8	M4	0.168	4.27	0.131	3.33	RA1U-0168		
#10	M4.5, M5	0.194	4.93	0.152	3.86	RA1U-0194		
#12		0.220	5.59	0.165	4.19	RA1U-0220		
	M6, M8	0.236	6.00	0.193	4.90	RA1D-M060X049		
1/4	M6, M6.3	0.255	6.48	0.191	4.85	RA1U-0255		
	M7, M9, M10	0.276	7.00	0.217	5.50	RA1D-M070X055		
1/8 PIPE SS		0.313	7.95	0.234	5.94	RA1U-0313		
	M11	0.315	8.00	0.236	6.00	RA1J-M080X060		
	M8, M11	0.315	8.00	0.244	6.20	RA1D-M080X062		
5/16	M7, M8	0.318	8.08	0.238	6.05	RA1U-0318	RA2U-0318	
3/8	M10	0.381	9.68	0.286	7.26	RA1U-0381	RA2U-0381	
7/16		0.323	8.20	0.242	6.15	RA1U-0323	RA2U-0323	
	M9, M12	0.354	9.00	0.276	7.00	RA1D-M090X070		
1/2	M12, M12.5	0.367	9.32	0.275	6.99	RA1U-0367	RA2U-0367	
9/16	M14	0.429	10.90	0.322	8.18	RA1U-0429	RA2U-0429	RA3U-0429
1/8 PIPE LS		0.438	11.13	0.328	8.33	RA1U-0438	RA2U-0438	
	M16	0.472	12.00	0.354	9.00		RA2D-M120X090	
5/8	M16	0.480	12.19	0.360	9.14		RA2U-0480	RA3U-0480
11/16	M18	0.542	13.77	0.406	10.31		RA2U-0542	RA3U-0542
1/4 PIPE		0.563	14.30	0.421	10.69		RA2U-0563	
3/4		0.590	14.99	0.442	11.23		RA2U-0590	RA3U-0590
13/16	M20	0.652	16.56	0.489	12.42		RA2U-0652	RA3U-0652
1/2 PIPE		0.688	17.48	0.515	13.08		RA2U-0688	RA3U-0688
7/8	M22	0.697	17.70	0.523	13.28		RA2U-0697	RA3U-0697
3/8 PIPE		0.700	17.78	0.531	13.49		RA2U-0700	RA3U-0700
15/16	M24	0.760	19.30	0.570	14.48			RA3U-0760
1"	M25	0.800	20.32	0.600	15.24			RA3U-0800
1-1/16 - 1-1/8	M27	0.896	22.76	0.672	17.07			RA3U-0896
3/4 PIPE		0.906	23.01	0.679	17.25			RA3U-0906
1-3/16 - 1-1/4	M30	1.021	25.93	0.766	19.46			RA3U-1021
1-5/16 - 1-3/8	M33	1.108	28.14	0.831	21.11			RA3U-1108
1" PIPE		1.125	28.58	0.843	21.41			RA3U-1125