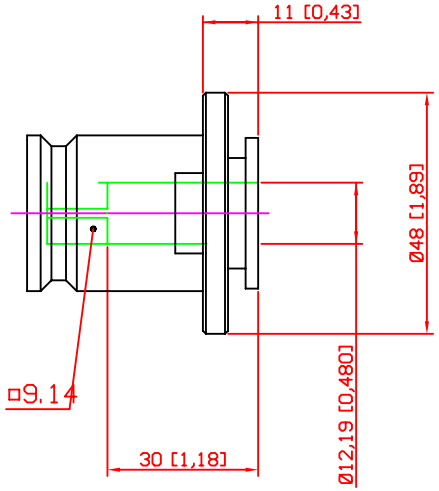


TOLERANCES LIST		
CHAMFER	LINEAR	BASIC
H14 js12 DIN 6784	0~6 +/- 0,05	
	6~30 +/- 0,10	
SURFACE TEXTURE (Rz, µ)	30~120 +/- 0,15	
	120~400 +/- 0,20	
√ = √Rz25		
√ = √Rz10		
√ = √Rz6,3		
√ = √Rz2,5 DIN EN ISO	ISO 2768mK	

PIONEER PREMIUM TOOL & WORK HOLDING
641 FARGO AVE, ELK GROVE VILLAGE, IL, USA
WWW.PIONEERNA.COM | 847-593-6000
SALES@PIONEERNA.COM

THESE DRAWINGS AND SPECIFICATIONS ARE THE PROPERTY OF PIONEER MACHINE TOOL, USA AND SHALL NOT BE REPRODUCED, COPIED OR USED IN ANY MANNER WITHOUT THEPRIOR WRITTEN CONSENT OF PIONEER MACHINE TOOL, 641 FARGO AVE, ELK GROVE VILLAGE, IL USA

THIRD ANGLE PROJECTION | UNITS: mm | SCALE: 1/1

Approved		DESCRIPTION: #2 RIGID ADAPTER	PART NO.: RA2U-0367
Designed			
Drown	LDF	Material: ----	SHEET 1 1 OF
DATE	2017-11-14	Casehorden: ----	DWG NO. -----

USED ON --------

REV.	DESCRIPTION	DATE	APP