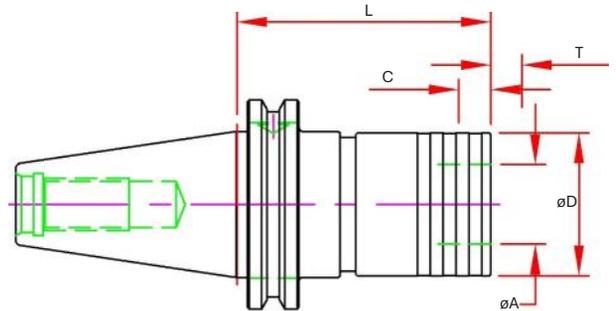


TC - Tension & Compression Holders

Features

- Tension and Compression Stroke for improved tap life
- Pressure Point Mechanism to increase the cutting pressure and ensure a positive start
- Size 3 includes pull to release system to prevent damage from over stroke
- TC Holders are not designed for Coolant Thru
- For use with both RA and TC adapters
 - TC for machines with limited "Z" control
- 2 Piece Design is assembled Straight Shank Tap Holder with End Mill Adapter
- Tapers are ground better than AT3 for optimal T.I.R.

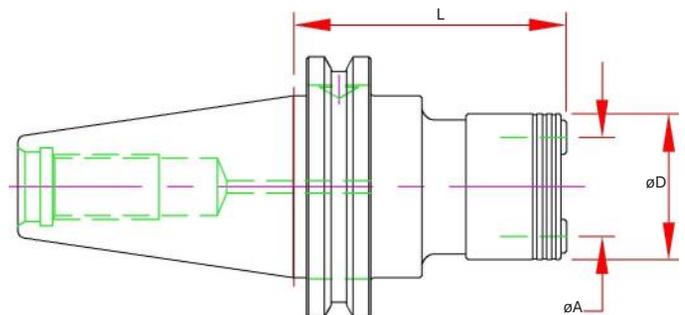


Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L	T Tension	C Comp.
1		BT40-TC1-67		#6-9/16	0.75	1.42	2.64	0.30	0.30
1	BT40-TC1-0358-B	BT40-TC1-0358	Y	#6-9/16	0.75	1.42	3.58	0.30	0.30
2		BT40-TC2-94		5/16-7/8	1.22	2.09	3.70	0.49	0.49
2	BT40-TC2-0436-B	BT40-TC2-0436	Y	5/16-7/8	1.22	2.09	4.36	0.49	0.49

RT - Rigid QC Tap Holders

Features

- Body - Coolant Thru Center
- Tapers are ground better than AT3 for optimal T.I.R.
- **For use with RA Adapters Only!**



Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L Projection
1		BT40-RT1-72		#6-9/16	0.75	1.34	2.83
1	BT40-RT1-0357-B	BT40-RT1-0357	Y	#6-9/16	0.75	1.34	3.57
2		BT40-RT2-91		5/16-7/8	1.22	1.93	3.58
2	BT40-RT2-0436-B	BT40-RT2-0436	Y	5/16-7/8	1.22	1.93	4.36