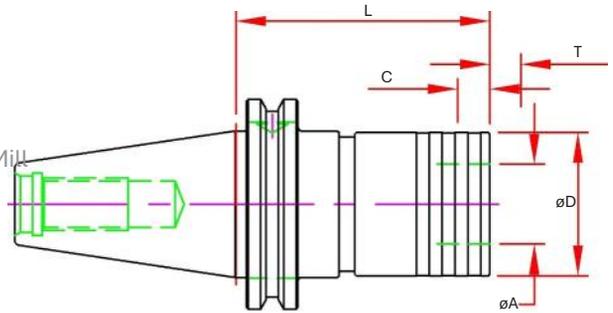


# TC - Tension & Compression Holders

## Features

- Tension and Compression Stroke for improved tap life
- Pressure Point Mechanism to increase the cutting pressure and ensure a positive start
- Size 3 includes pull to release system to prevent damage from over stroke
- TC Holders are not designed for Coolant Thru
- For use with both RA and TC adapters
  - TC for machines with limited "Z" control
- 2 Piece Design is assembled Straight Shank Tap Holder with End Mill Adapter
- Tapers are ground better than AT3 for optimal T.I.R.

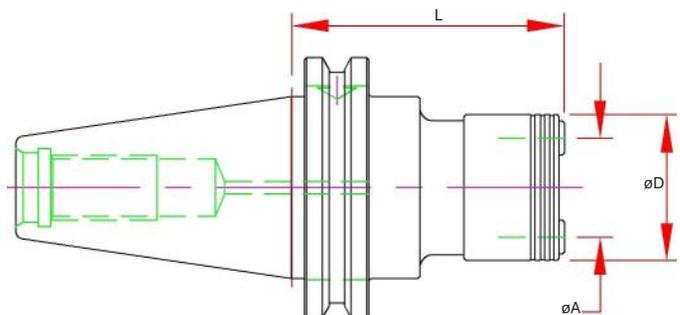


Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L	T Tension	C Comp.
1		CAT40-TC1-59		#6-9/16	0.75	1.42	2.32	0.30	0.30
1	CAT40-TC1-0333-B	CAT40-TC1-0333	Y	#6-9/16	0.75	1.42	3.33	0.30	0.30
2		CAT40-TC2-97		5/16-7/8	1.22	2.09	3.82	0.49	0.49
2	CAT40-TC2-0411-B	CAT40-TC2-0411	Y	5/16-7/8	1.22	2.09	4.11	0.49	0.49
3		CAT40-TC3-149		9/16-1-3/8	1.89	3.07	5.87	0.79	0.79
3	CAT40-TC3-0704-B	CAT40-TC3-0704	Y	9/16-1-3/8	1.89	3.07	7.04	0.79	0.79

# RT - Rigid QC Tap Holders

## Features

- Body - Coolant Thru Center
- Tapers are ground better than AT3 for optimal T.I.R.
- **For use with RA Adapters Only!**



Size	Dual Contact Spindle Part Number	Standard Spindle Part Number	2 Piece Design	Capacity	A	D	L Projection
1		CAT40-RT1-72		#6-9/16	0.75	1.34	2.83
1	CAT40-RT1-0332-B	CAT40-RT1-0332	Y	#6-9/16	0.75	1.34	3.32
2		CAT40-RT2-91		5/16-7/8	1.22	1.93	3.58
2	CAT40-RT2-0411-B	CAT40-RT2-0411	Y	5/16-7/8	1.22	1.93	4.11
3		CAT40-RT3-130		9/16-1-3/8	1.89	2.89	5.12
3	CAT40-RT3-0574-B	CAT40-RT3-0574	Y	9/16-1-3/8	1.89	2.89	5.74