

# MC Milling Chuck Collets

## Non-Coolant Hydraulic Collets

MC Collets are Straight Sleeves that allow you to expand the capabilities of your Mill Chuck or Hydraulic Chuck.

- Collets Ground 3µm - 0.0001" Runout OD to ID
- Interchangeable with most competitive models
- On Size  
Designed for h6 tolerance cutting tool shanks
- See Page #128 for Sealed Collets

Note: Mill Chuck Collets reduce the grip force of the Mill Chucks and Hydraulic Chucks. Use caution to prevent cutter slip / pull out.



Cutter Shank Size		MC075
1/8	0.1250	MC075-0125
3/16	0.1875	MC075-0187
1/4	0.2500	MC075-0250
5/16	0.3125	MC075-0312
3/8	0.3750	MC075-0375
7/16	0.4375	MC075-0437
1/2	0.5000	MC075-0500
9/16	0.5625	MC075-0562
5/8	0.6250	MC075-0625
6mm	0.2362	MC075-M060
8mm	0.3150	MC075-M080
10mm	0.3937	MC075-M100
12mm	0.4724	MC075-M120
14mm	0.5512	MC075-M140
16mm	0.6299	MC075-M160

Cutter Shank Size		MC100
1/8	0.1250	MC100-0125
3/16	0.1875	MC100-0187
1/4	0.2500	MC100-0250
5/16	0.3125	MC100-0312
3/8	0.3750	MC100-0375
7/16	0.4375	MC100-0437
1/2	0.5000	MC100-0500
9/16	0.5625	MC100-0562
5/8	0.6250	MC100-0625
3/4	0.7500	MC100-0750
7/8	0.8750	MC100-0875
6mm	0.2362	MC100-M060
8mm	0.3150	MC100-M080
10mm	0.3937	MC100-M100
12mm	0.4724	MC100-M120
14mm	0.5512	MC100-M140
16mm	0.6299	MC100-M160
18mm	0.7087	MC100-M180
20mm	0.7874	MC100-M200

Cutter Shank Size		MC125
1/8	0.1250	MC125-0125
3/16	0.1875	MC125-0187
1/4	0.2500	MC125-0250
5/16	0.3125	MC125-0312
3/8	0.3750	MC125-0375
7/16	0.4375	MC125-0437
1/2	0.5000	MC125-0500
9/16	0.5625	MC125-0562
5/8	0.6250	MC125-0625
3/4	0.7500	MC125-0750
7/8	0.8750	MC125-0875
1	1.0000	MC125-1000
3mm	0.1181	MC125-M030
4mm	0.1575	MC125-M040
6mm	0.2362	MC125-M060
8mm	0.3150	MC125-M080
10mm	0.3937	MC125-M100
12mm	0.4724	MC125-M120
14mm	0.5512	MC125-M140
16mm	0.6299	MC125-M160
18mm	0.7087	MC125-M180
20mm	0.7874	MC125-M200
22mm	0.8661	MC125-M220
25mm	0.9843	MC125-M250

Cutter Shank Size		MC20
5mm	0.1969	MC20-M050
6mm	0.2362	MC20-M060
8mm	0.3150	MC20-M080
10mm	0.3937	MC20-M100
12mm	0.4724	MC20-M120
16mm	0.6299	MC20-M160

Cutter Shank Size		MC32
1	1.0000	MC32-1000
6mm	0.2362	MC32-M060
8mm	0.3150	MC32-M080
10mm	0.3937	MC32-M100
12mm	0.4724	MC32-M120
16mm	0.6299	MC32-M160
20mm	0.7874	MC32-M200
22mm	0.8661	MC32-M220
24mm	0.9449	MC32-M240
25mm	0.9843	MC32-M250