

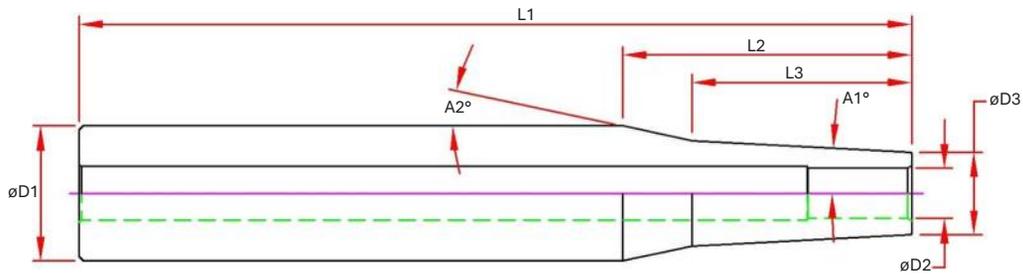
# SD - Shrink Fit Extensions

**Features:**

- 3 μm - 0.0001” Runout
- Coolant Thru the Center
- Close Center to clear fixtures or part walls
- Manufactured from ISO-40CrMoV5 (H13) Material, Heat Treated for Optimum Elasticity and Tool Life
- Designed for Carbide Cutting Tools with h6 shank tolerance

**Optional (Order Separately):**

- Jet-Blast Coolant Ports - Add “J”  
 Note: Due to the thin wall Jet-Blast Ports may be into the bore of the extension.



Part Number	D1	D2	D3	L1	L2	L3	A1	A2
S075-SD025-0415	0.7500	0.2500	0.49	4.15	1.38	0.87	3.0°	9.4°
S075-SD031-0415	0.7500	0.3125	0.55	4.15	1.38	0.87	3.0°	6.1°
S075-SD037-0415	0.7500	0.3750	0.61	4.15	-	1.37	3.0°	-
S100-SD025-0800	1.0000	0.2500	0.49	8.00	2.17	1.65	3.0°	17.9°
S100-SD031-0800	1.0000	0.3125	0.55	8.00	2.17	1.65	3.0°	14.9°
S100-SD037-0800	1.0000	0.3750	0.61	8.00	2.17	1.65	3.0°	11.8°
S100-SD050-0800	1.0000	0.5000	0.81	8.00	1.71	1.43	2.5°	6.5°