

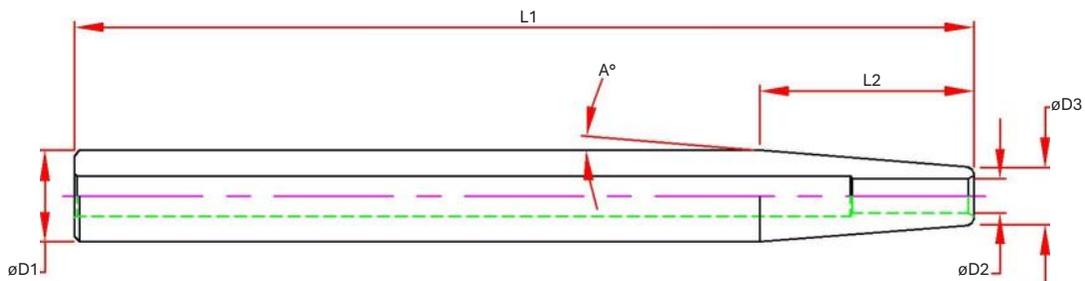
# SD - Shrink Fit Extensions - Metric

## Features:

- 3  $\mu\text{m}$  - 0.0001" Runout
- Coolant Thru the Center
- Close Center to clear fixtures or part walls
- Manufactured from ISO-40CrMoV5 (H13) Material, Heat Treated for Optimum Elasticity and Tool Life
- Designed for Carbide Cutting Tools with h6 shank tolerance

## Optional (Order Separately):

- Jet-Blast Coolant Ports - Add "J"  
**Note: Due to the thin wall Jet-Blast Ports may be into the bore of the extension.**



Part Number	D1 Shank mm	D2 Bore mm	D3 Nose mm	L1 Length mm	L2 Nose mm	A Angle
S12-SD03-160	12	3	8	160	25.4	4.5°
S12-SD04-160	12	4	8	160	25.4	4.5°
S16-SD03-160	16	3	10	160	38.1	4.5°
S16-SD04-160	16	4	10	160	38.1	4.5°
S16-SD05-160	16	5	10	160	38.1	4.5°
S16-SD06-160	16	6	10	160	38.1	4.5°
S20-SD06-160	20	6	14	160	38.1	4.5°
S20-SD06-300	20	6	14	300	38.1	4.5°
S20-SD08-160	20	8	14	160	38.1	4.5°
S20-SD08-300	20	8	14	300	38.1	4.5°
S25-SD10-160	25	10	20	160	31.8	4.5°
S25-SD10-300	25	10	20	300	31.8	4.5°
S25-SD12-160	25	12	20	160	31.8	4.5°
S25-SD12-300	25	12	20	300	31.8	4.5°
S25-SD14-160	25	14	20	160	31.8	4.5°
S25-SD16-160	25	16	22	160	19.1	4.5°