

Tool Block

**PIONEER's Flexible, Indexable Tool Block
with Interchangeable Heads!**



The system is designed to prevent injury and allow the operator to move the holder into the best position for manipulation. 8 locking positions (45° apart) with auto lock provides the easiest and safest way of changing cutters and retention knobs. Interchangeable with heads from competitive systems, Tool Block is a must for all tool rooms.

Version 3 includes 1 piece body and 45° positions!

Order Tool Block Head and Base Separately!

Tool Block Head



Tool Block Base



Part Number	Shank
TB-BT30 HEAD	BT30-B / BT30 JMTBA MAS403
TB-BT40 HEAD	BT40-B / BT40 JMTBA MAS403
TB-CAT40 HEAD	CAT40, CAT40-B, ISO7388-40, DIN69871-40
TB-CAT50 HEAD	CAT50, CAT50-B, ISO7388-50, DIN69871-50
TB-HSK32A HEAD	DIN69893 HSK32-A
TB-HSK40A HEAD	DIN69893 HSK40-A
TB-HSK50A HEAD	DIN69893 HSK50-A
TB-HSK63A HEAD	DIN69893 HSK63-A
TB-HSK100A HEAD	DIN69893 HSK100-A

Part Number	Description
TB-BASE	(1) Base Required

Base includes Mounting Bolts & Hex Wrench

Note:

PIONEER Tool Block Base will accept competitor's Head Assemblies. Some versions of the competitor's bases will not accept PIONEER Tool Block Heads. An alteration or conversion bolt is required on the competitor's base.

Please contact PIONEER customer service for more information.



Assemble Tool Block Head to Base by rotating the Push Knob on the back of the Base



Optional: Assemble Tool Block Head to the Base by rotating the Push Knob on the back of the Base, Snug tighten with supplied 8mm Wrench



Push in on the Push Knob to unlock the head from the base



Rotate the knob to the desired location, the head will lock in 90 degree increments



The tool holder will snap in automatically.

