MC Coolant Cap Sealing System
for MC Collets & MC Chucks

Pioneer Coolant Cap Seals create a positive seal against the face of the Mill Chuck body and the shank of the cutting tool. The system utilizes a standard MC collet, a coolant cap that matches the collet ID, and a coolant cap nut.

- **Low Cost** - Uses standard MC collets
- **Replaceable Seals** - Utilizes standard O-rings for easy low cost replacement
- **Works with all MC Collets and MC Chucks Only**

1. MC Collet, MCN Nut & MCC Cap Required, Cap must match cutter shank diameter.
2. Insert a cutting tool into the MCC Cap.
3. Insert the MC collet into the MCN Nut.
4. Insert the cutting tool into the collet, thread the MCC Cap into the MCN Nut.
5. Tighten Cap.
6. Insert the assembly into the Mill Chuck & Tighten fully.

**MC Coolant Cap**

- Works with all MC Collets, **will not fit BC Mill Chucks**
- Requires (1) MCN Nut and (1) MCC Cap
- Order Cap to match MC Collet ID Size

<table>
<thead>
<tr>
<th>Nut Part Number</th>
<th>Collet Size</th>
<th>Cap Part Number</th>
<th>Available Sizes</th>
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<tr>
<td>MCN075</td>
<td>MC075</td>
<td>MCC075-</td>
<td>1/8, 3/16, 1/4, 5/16, 3/8, 7/16, 1/2, 9/16, 5/8</td>
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<tr>
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<td>MCC125-</td>
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