

HC Hydraulic Collets - Sealed

HC Collets are Straight Sleeves that allow you to expand the capabilities of your Hydraulic Chuck.

- Collets Ground $3\mu\text{m}$ - 0.0001" Runout OD to ID
- Sealed for High Pressure Coolant
- Interchangeable with most competitive models
- On Size
Designed for h6 tolerance cutting tool shanks
- See page 126 for non-sealed collets

Note: Hydraulic Chuck Collets reduce the grip force of the Hydraulic Chuck. Use caution to prevent cutter slip / pull out.



Cutter Shank Size	Part Number
1/8 0.1250	HC075-0125
3/16 0.1875	HC075-0187
1/4 0.2500	HC075-0250
3/8 0.3750	HC075-0375
1/2 0.5000	HC075-0500
5/8 0.6250	HC075-0625
6mm 0.2362	HC075-M060
8mm 0.3150	HC075-M080
10mm 0.3937	HC075-M100
12mm 0.4724	HC075-M120
14mm 0.5512	HC075-M140
16mm 0.6299	HC075-M160

Cutter Shank Size	Part Number
1/4 0.2500	HC125-0250
3/8 0.3750	HC125-0375
1/2 0.5000	HC125-0500
5/8 0.6250	HC125-0625
3/4 0.7500	HC125-0750
7/8 0.8750	HC125-0875
1 1.0000	HC125-1000
10mm 0.3937	HC125-M100
12mm 0.4724	HC125-M120
16mm 0.6299	HC125-M160
18mm 0.7087	HC125-M180
20mm 0.7874	HC125-M200
25mm 0.9843	HC125-M250